



## **RECREATIONAL VEHICLE SAFETY RECALL NOTICE**

Original Notification Date    February 23, 2004  
NHTSA #                            04V-157  
Transport Canada #            N/A  
Keystone #                        04-039

### **Recall Population**

2004 Raptor RP3612DS Fifth Wheels Production Dates: 9/16/2003 - 2/17/2004  
VIN Range: 4YDF361204J850101 - 4YDF361314J850665

Keystone RV Company has decided that a defect which relates to motor vehicle safety exists in the vehicles listed above and as a result is conducting a safety recall. We apologize for any inconvenience this action may cause; however the safety and continued satisfaction of our customers are of the utmost importance to us.

***Reason for this recall***                    It has been decided the model listed above were manufactured without the required gussets which reinforce and stabilize the hitch pin box assembly in the frame. The frame may begin to flex and fatigue the metal leading to an increased risk of frame failure in the pin box area.

***What we will do***                            Keystone has notified our dealers regarding this situation. The remedy is to reinforce the frame with the required gussets. The service and parts required for this corrective action will be provided at no charge.

***What we need you to do***                    At your earliest convenience, please make an appointment to have your RV serviced by your dealership. The labor time to perform this correction is approximately eight hours. Please ask your dealer if you wish to know how much additional time will be needed to schedule and process your RV for this repair.

***If you have questions***                        Your dealer is best equipped to obtain parts and provide service to ensure your RV is corrected as promptly as possible. If your dealer is unable to assist or if you take your RV to your dealer on the agreed service date, and the dealer does not remedy the condition within a reasonable amount of time, or without charge to you, please contact Keystone Customer Service by calling 1-866-425-4369.

If after contacting Keystone Customer Service you are still not satisfied we have done our best to remedy this situation, you may also submit a written complaint to: Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue, SE, Washington, DC 20590. You may call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153; or go to <http://www.safercar.gov>.)